



# REPORT

issued by an Accredited Testing Laboratory

Contact person  
**Marina C Andersson**  
Fire Technology  
+46 10 516 52 92  
marinac.andersson@sp.se

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PX12666-2

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Dansk Dekor-Laminat AS  
Grønlandsvej 197  
DK-7100 VEJLE  
Danmark

## Reaction to fire classification report according to CEN/TS 45545-2

### Introduction

SP has by request of Dansk Dekor-Laminat A/S performed fire tests according to ISO 5658-2, ISO 5659-2 and ISO 5660-1. The purpose of the tests is basis for technical fire classification.

### Product description

The product, "Alunit type F with HPL on both side", is fully described below.

According to the client:

Product called "Alunit type F with HPL on both side", consisting of surface material of HPL laminate and a core of Aluminium and backing of HPL laminate. The product has a nominal area weight of 4.20 kg/m<sup>2</sup> and a nominal thickness of ≤ 2.1 mm. The surface on the product consists of a melamine impregnated decor paper.

### Test reports & test results in support of classification

This classification is based on test reports listed below:

Name of laboratory	Name of sponsor	Test report ref no	Accredited test method
SP	Dansk Dekor-Laminat A/S	P902159B / rev1	ISO 5659-2
SP	Dansk Dekor-Laminat A/S	PX12666	ISO 5658-2
SP	Dansk Dekor-Laminat A/S	PX12666-1	ISO 5660-2

### SP Technical Research Institute of Sweden

Postal address

SP  
Box 857  
SE-501 15 BORÅS  
Sweden

Office location

Västeråsen  
Brinellgatan 4  
SE-504 62 BORÅS

Phone / Fax / E-mail

+46 10 516 50 00  
+46 33 13 55 02  
info@sp.se

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**Test results**

Test method	Parameter	Number of tests	Results	
			Mean value (m)	Hazard level classification, Table 7, R1
ISO 5658-2		3		
Lateral flame spread	CFE (kW/m <sup>2</sup> )		42.5	HL3
ISO 5659-2		3		
50 kW/m <sup>2</sup>				
Specific optical density of smoke	D <sub>s</sub> (4)		285	HL2
Cumulative value of specific optical densities in the first 4 min of the test	VOF <sub>4</sub> (min)		506	HL2
Conventional Index of Toxicity	CIT <sub>G</sub>		0.40	HL3
ISO 5660-1		3		
Maximum average rate of heat emission	MARHE (kW/m <sup>2</sup> )		32.7	HL3

**Criteria**

According to “Railway application – Fire protection on railway vehicles – Part 2: Requirements for fire behaviour of materials and components”, CEN/TS 45545-2, 2009.

To meet set of material requirements, table 7, R1, interior components have to meet the following limits when tested according to ISO 5658-2.

HL1

- Lateral flame spread (CFE) shall be minimum 20 kW/m<sup>2</sup>.

HL2

- Lateral flame spread (CFE) shall be minimum 20 kW/m<sup>2</sup>.

HL3

- Lateral flame spread (CFE) shall be minimum 20 kW/m<sup>2</sup>.

To meet set of material requirements, table 7, R1, interior components have to meet the following limits when tested according to ISO 5660: heat flux 50 kW/m<sup>2</sup>.

HL1

- Maximum average rate of heat emission (MARHE) no limit.

HL2

- Maximum average rate of heat emission (MARHE) does not exceed 90 kW/m<sup>2</sup>.

HL3

- Maximum average rate of heat emission (MARHE) does not exceed 60 kW/m<sup>2</sup>.

To meet set of material requirements, table 7, R1, interior components have to meet the following limits when tested according to EN ISO 5659-2: 50 kW/m<sup>2</sup> in the presence of pilot flame.

HL1

- Specific optical density of smoke ( $D_s(4)$ ) does not exceed 600.
- Conventional Index of Toxicity ( $CIT_G$ ) does not exceed 1.2.
- Cumulative value of specific optical densities in the first 4 min of the test (VOF4) does not exceed 1200 min.

HL2

- Specific optical density of smoke ( $D_s(4)$ ) does not exceed 300.
- Conventional Index of Toxicity ( $CIT_G$ ) does not exceed 0.9.
- Cumulative value of specific optical densities in the first 4 min of the test (VOF4) does not exceed 600 min.

HL3

- Specific optical density of smoke ( $D_s(4)$ ) does not exceed 150.
- Conventional Index of Toxicity ( $CIT_G$ ) does not exceed 0.75.
- Cumulative value of specific optical densities in the first 4 min of the test (VOF4) does not exceed 300 min.

**Classification**

The tested product called “Alunit type F”, having a nominal thickness of  $\leq 2.1$  mm meets the technical fire requirements for R1, hazard level 2, according to the criteria mentioned above.

**Reaction to fire classification: *R1, HL2***

**SP Technical Research Institute of Sweden  
Fire Technology - Fire Dynamics**

Performed by

  
Marina C Andersson

Examined by

  
Per Thureson